# Cold Shrink Medium Voltage Cable Accessories

For extruded dielectric power cable from 8.7kV through 35kV and up to 630mm<sup>2</sup>



# Pre-Molded (PM) Series Cold Shrink Accessories

As a cable accessories manufacturer with more than 100 years of history, G&W Electric offers a range of cable accessories to meet medium voltage, high voltage, ultra high voltage and extra high voltage requirements.

The G&W Electric Pre-Molded (PM) series of cold shrink medium voltage cable accessories are high-end products available for extruded dielectric power cables from 8.7kV through 35kV and up to 630mm<sup>2</sup>. State-of-the-art software is employed to perform electric stress analysis and optimization which ensures the electric stress of these cable accessories is distributed in the most rational way. Liquid silicone rubber is used as the raw material, which greatly improves the mechanical and electrical properties of this product. This allows installation in various kinds of complicated environments, resulting in simple, reliable installation and excellent product performance.

#### **Features and Benefits**

- · Liquid silicone rubber (LSR) is used for outstanding electrical insulation
- Employs design concepts used for high voltage stress control
- Hydrophobic and highly UV resistant for excellent performance in outdoor applications
- Superior flexibility ensures that the product holds the cable firmly, eliminating air gaps produced by thermal expansion and contraction during operation
- With 300% expansion allowance, a single product can be used with a variety of cable sizes
- Does not require special skills when installing
- · Eliminates uneven heating that may occur when installing heat shrink accessories
- · Single piece pre-molded design eliminates errors that could occur with multiple piece accessories

#### **Applications and Standards**

- · Standard and non-standard cables with extruded solid insulation (XLPE and EPR)
- Copper and aluminum conductors
- Metal shielding (Copper Wire, Copper Tape, Aluminum Foil, etc.)
- Armored or non-armored jackets (Steel wire armor, etc.)
- GB/T 12706
- GB/T 18889
- IEC 60502

#### **Three-core Power Cable with Extruded Insulation**

#### Indoor/Outdoor Terminations

#### **Dimensions**

Туре	H(mm)	Creepage(mm)	A(mm)	B(mm)
PMN15	190	300	320	760
PMT15	323	498	450	850
PMN20	330	437	460	860
PMT20	400	620	530	930
PMN35	380	760	510	950
PMT35	460	1085	590	1400
PMTL35 High-altitude applications	580	1600	710	1500



Three-core Power Cable with Extruded Insulation

# **Three-core Power Cable with Extruded Insulation**

Product	Type Chart		Insulation	Conductor Cross Section(mm <sup>2</sup> )	
	Single-Core Kits	Three-Core Kits	Diameter(mm)	6.35/11(12)kV	8.7/15(17.5)kV
	PMN15-1.1	PMN15-3.1	17~21	70~95	25~50
	PMN15-1.2	PMN15-3.2	21~25	120~150	70~120
Indoor Termination	PMN15-1.3	PMN15-3.3	25~30	185~300	150~240
	PMN15-1.4	PMN15-3.4	30~35	400	300~400
	PMN15-1.5	PMN15-3.5	35~41	500~630	500~630
	PMT15-1.1	PMT15-3.1	17~21	70~95	25~50
	PMT15-1.2	PMT15-3.2	21~25	120~150	70~120
Outdoor Termination	PMT15-1.3	PMT15-3.3	25~30	185~300	150~240
	PMT15-1.4	PMT15-3.4	30~35	400	300~400
	PMT15-1.5	PMT15-3.5	35~41	500~630	500~630

# 15kV Cold Shrink Termination Selection Guide

Main Parameters	8.7/15kV	12/20kV	18/30kV	26/35kV
AC power frequency withstand voltage (5 min.)	39kV	54kV	81kV	117kV
Power frequency withstand voltage (1 min., wet, outdoor terminals only)	35kV	48kV	72kV	104kV
DC withstand voltage (15 min.)	35kV	48kV	72kV	104kV
Impulse voltage test (+/-10 times)	95kV	125kV	170kV	200kV
Partial discharge test	≤10 pC at 15kV	≤10 pC at 20kV	≤10 pC at 35kV	≤10 pC at 45kV
Combined cycling test with AC voltage, 60 cycles (In air)	23kV	30kV	45kV	65kV
Salt spray test (Outdoor)	11kV	15kV	22.5kV	33kV
Wet aging test (Indoor)	11kV	15kV	22.5kV	33kV



Single-core power cable

power cable

#### **Three-core Power Cable with Extruded Insulation**

Voltage Class, kV	Conductor Cross	Insulation OD	Indoor Termination Type Chart		Outdoor Termination Type Chart	
	Section, mm2 reference	Application Range, mm	Single-Core Kits	Three-Core Kits	Single-Core Kits	Indoor Termination Type Chart
	25 - 50	17 - 21	PMN15-1.1	PMN15-3.1	PMT15-1.1	PMT15-3.1
	70 - 120	21 - 25	PMN15-1.2	PMN15-3.2	PMT15-1.2	PMT15-3.2
8.7/15kV	150 - 240	25 - 30	PMN15-1.3	PMN15-3.3	PMT15-1.3	PMT15-3.3
	300 - 400	30 - 37	PMN15-1.4	PMN15-3.4	PMT15-1.4	PMT15-3.4
	500 - 630	37 - 42	PMN15-1.5	PMN15-3.5	PMT15-1.5	PMT15-3.5
	30 - 50	20 - 22	PMN20-1.1	PMN20-3.1	PMT20-1.1	PMT20-3.1
12/20kV	70 - 150	22 - 29	PMN20-1.2	PMN20-3.2	PMT20-1.2	PMT20-3.2
	185 - 400	29 - 38	PMN20-1.3	PMN20-3.3	PMT20-1.3	PMT20-3.3
	500 - 630	38 - 44	PMN20-1.4	PMN20-3.4	PMT20-1.4	PMT20-3.4
	35 - 70	22 - 29	PMN18-1.1	PMN18-3.1	PMT18-1.1	PMT18-3.1
18/30kV	95 - 240	29 - 38	PMN18-1.2	PMN18-3.2	PMT18-1.2	PMT18-3.2
	300 - 630	38 - 44	PMN18-1.3	PMN18-3.3	PMT18-1.3	PMT18-3.3
	50 - 95	31 - 35	PMN35-1.1	PMN35-3.1	PMT35-1.1	PMT35-3.1
	120 - 185	35 - 40	PMN35-1.2	PMN35-3.2	PMT35-1.2	PMT35-3.2
26/35kV	240 - 400	40 - 47	PMN35-1.3	PMN35-3.3	PMT35-1.3	PMT35-3.3
	500 - 630	47 - 57	PMN35-1.4	PMN35-3.4	PMT35-1.4	PMT35-3.4

· Cable information is required to provide correct termination kit

· Optional cable preparation kit (including cable jacket seal kit and grounding kit) available

· Compression lugs and shear bolt lugs are available - must be ordered separately

# Three-core Indoor and Outdoor kits

- 1. Cold shrinkable indoor termination body
- 2. Finger spreader/Trifurcate
- 3. Long cold shrink tubes to rebuild insulation
- 4. PVC tape
- 5. Insulation tape
- 6. Filling and Sealing strip
- 7. Gloves-two types
- 8. Silicone grease
- 9. Triangle cone
- 10. Scale ruler
- 11. Cold shrinkable sealing tube
- 12. Cleaning cloth
- 13. Grounding braid



• Basic Product Kit (BKT): Items 1 to 16

Cable Preparation Kit (CPT): Items 17 to 24

# Straight Joints

	Conductor Cross	Insulation OD	Straight	Straight Though Joint Type Chart		
Voltage Class, kV	Section, mm2 reference	Application Range, mm	Single-Core Kits	Three-Core Kits		
	25 - 50	17 - 21	PMJ15-1.1	PMJ15-3.1		
	70 - 120	21 - 25	PMJ15-1.2	PMJ15-3.2		
8.7/15kV	150 - 240	25 - 30	PMJ15-1.3	PMJ15-3.3		
	300 - 400	30 - 37	PMJ15-1.4	PMJ15-3.4		
	500 - 630	37 - 42	PMJ15-1.5	PMJ15-3.5		
	30 - 50	20 - 22	PMJ20-1.1	PMJ20-3.1		
12/20kV	70 - 150	22 - 29	PMJ20-1.2	PMJ20-3.2		
IZ/ZUKV	185 - 400	29 - 38	PMJ20-1.3	PMJ20-3.3		
	500 - 630	38 - 44	PMJ20-1.4	PMJ20-3.4		
	35 - 70	22 - 29	PMJ18-1.1	PMJ18-3.1		
18/30kV	95 - 240	29 - 38	PMJ18-1.2	PMJ18-3.2		
	300 - 630	38 - 44	PMJ18-1.3	PMJ18-3.3		
	50 - 95	31 - 35	PMJ35-1.1	PMJ35-3.1		
	120 - 185	35 - 40	PMJ35-1.2	PMJ35-3.2		
26/35kV	240 - 400	40 - 47	PMJ35-1.3	PMJ35-3.3		
	500 - 630	47 - 57	PMJ35-1.4	PMJ35-3.4		

Main Parameters	8.7/15kV	12/20kV	18/30kV	26/35kV
AC power frequency withstand voltage (5 min.)	39kV	54kV	81kV	117kV
DC withstand voltage (15 min.)	35kV	48kV	72kV	104kV
Impulse voltage test (+/-10 times)	95kV	125kV	170kV	200kV
Partial discharge test	≤10 pC at 15kV	≤10 pC at 20kV	≤10 pC at 30kV	≤10 pC at 45kV
Combined cycling test with AC voltage (30 cycles in air and 30 cycles in water)	23kV	30kV	45kV	65kV

# Straight Joint Kit

- 1. Joint body
- 2. Filling tapes
- 3. Spring Roll
- 4. Grounding braid
- 5. Silicone grease
- 6. Copper mesh
- 7. PVC tapes
- 8. Sandpaper
- 9. Armor tapes
- 10. Gloves
- 11. Cleaning Cloth
- 12. Waterproof tapes
- 13. Semi-con tapes
- Measuring tape
   Conductor connector



#### **Shielded Separable Connectors**



# **Shielded T and Shielded Rear Connectors Kits**

#### **Shielded Separable Connectors, Main Features**

- 1. High temperature vulcanized liquid silicone rubber is used for:
  - High temperature vulcanized Ethylene Propylene Diene Monomer (EPDM)
  - High weather resistance
  - High aging resistance
  - Flame retardant

- 2. Integrated design with built-in stress cone
- 3. Extruded outer shield with a considerable thickness
- 4. Attractive and lightweight, easy to install
- 5. Insulation plug with built-in voltage detector
- 6. Scalable connections allowing combinations

Main Parameters	8.7/15kV	Applicable Standards
AC power frequency withstand voltage (5 min.)	35kV	• GB/T 12706
DC withstand voltage (15 min.)	39kV	<ul> <li>GB/T 18889</li> <li>IEC 60502</li> </ul>
Impulse voltage test (+/-10 times)	95kV	• EN 50180
Partial discharge test	≤10 pC at 15kV	• EN 50181
Combined cycling test with AC voltage, 63 cycles (33 in air + 30 in water)	23kV	
Shield resistance	≤5 k Ω	
Leakage current (at Um)	≤0.5mA	

#### **Shielded T connectors**

- 1. T Connector Body
- 2. Screw Bolt & Nut
- 3. Lug
- 4. Epoxy Plug
- 5. Cleaning Cloth
- 6. Gloves
- 7. PVC Tapes
- 8. Sand Paper
- 9. Silicone Grease
- 10. WIre
- 11. Assembly Tooling
  - Cable information is required to provide the correct kit.
  - BOM shown is the basic product kit (BKT).
  - Additional materials can be purchased in the cable preparation kit (CPT).



# Shielded rear connectors

- 1. Rear Connector Body
- 2. Screw Bolt & Nut
- 3. Lug
- 4. Connecting Rod
- 5. Cleaning Cloth
- 6. Gloves
- 7. PVC Tapes
- 8. Sand Paper
- 9. Silicone Grease
- 10. Grounding WIre
- 11. Assembly Tooling



# **Shielded Separable Connectors**

Voltage	Conductor Cable Cross Section, mm <sup>2</sup> , Insulation		Shielded T ConnectorType Chart		Shielded Rear ConnectorType Chart	
Class, kV	reference	range (mm)	Single-core Models	Three-Core Models	Single-core Models	Three-Core Models
	25 - 50	17 - 21	PMTC15-1.1	PMTC15-3.1	PMBC15-1.1	PMBC15-3.1
	70 - 120	21 - 25	PMTC15-1.2	PMTC15-3.2	PMBC15-1.2	PMBC15-3.2
8.7/15kV	150 - 240	25 - 30	PMTC15-1.3	PMTC15-3.3	PMBC15-1.3	PMBC15-3.3
	300 - 400	30 - 37	PMTC15-1.4	PMTC15-3.4	PMBC15-1.4	PMBC15-3.4
	500 - 630	37 - 42	PMTC15-1.5	PMTC15-3.5	PMBC15-1.5	PMBC15-3.5

# **Shielded Separable Connectors**

Name	Units	12/20kV
Product Model	-	PMBA15 (17/45)
System nominal voltage	kV	10
Surge protector rated voltage	kV	17
Continuous operating voltage	kV	13.6
Nominal discharge current, In	kA	5
Reference voltage, DC, 1 mA	kV	≥24
Leakage current, 0.75U, 1 mA	μA	≤10
Steep current impulse residual voltage	kV	≤51.8
Lightning impulse residual voltage	kV	≤45
Switching impulse residual voltage	kV	≤35
Resistive current (Peak value)	μA	≤200
Full current (Peak value)	μA	≤700
Partial discharge at 14.3 kV	pC	≤10
2ms square wave current impulse withstand	А	200
High current impulse withstand	kA	65

ltem	Descr	iption	
1	T Body Connector	Rear Connector Body	
2	Plug	Connecting Rod	
3	Stress	Cone	
4	Semi-Co	on Tape	
5	Lu	g	
6	Hard	ware	
7	PVC	Таре	
8	Silicone	Grease	
9	Sand	Paper	
10	Installation	Instruction	
11	Assemb	ling Tool	
12	Rubber Glove		
13	Nylon Glove		
14	Cleanin	g Cloth	
15	Scale	Ruler	
16	Certificate of Qualification to meet China market requirement		
17	Cold Shrink	Sheath Tube	
18	Cold Shrink	Trident Tube	
19	Insulati	on Tape	
20	Constant F	orce Spring	
21	Сорре	r Braid	
22	Sealin	g Strip	
23	Filling	ı Strip	
24	Triangul	ar Cone	

- Cable information is required to provide the correct termination kit
- Optional cable preparation kit (including cable jacket seal kit and grounding kit) available
- Default external protection is a multi-layer aqua-seal tape and armor tape
- Fiberglass/copper/steel housing can be ordered separately

#### **Three-core T Body Connector Kits**



#### **Three-core Rear Connector Kits**



- Cable information is required to provide the correct termination kit.
- Basic Product Kit (BKT): Item 1 to 16.
- Cable Preparation Kit (CPT): Item 17 to 24.

#### 250A Euro Style Shielded Load break Elbow Connector

Voltage	Conductor Cross Cable		Shielded Elbow Connector		
Class, kV	Section mm2	(mm)	Single-core Models	Three-Core Models	
	25 - 50	17 - 21	PMEC15250-1.1	PMEC 15200-3.1	
8.7/15kV	70 - 95	21 - 23	PMEC15250-1.2	PMEC 15200-3.2	
	120	23 - 25	PMEC15250-1.3	PMEC 15200-3.3	

ltem	Description
1	Elbow Connector Body
2	Lug
3	Connecting Bar
4	Hexagon Wrench
5	Clamping Plate
6	Clamping Hook
7	Rubber Glove
8	Nylon Glove
9	PVC Tape
10	Semi-Con Tape
11	Silicone Grease
12	Sand Paper
13	Cleaning Cloth
14	Certificate of Qualification to meet China market requirement
15	Installation Instruction
16	Scale Ruler
17	Cold Shrink Trident Tube
18	Cold Shrink Sheath Tube
19	Sealing Strip
20	Filling Strip
21	Spring Roll
22	Insulation Tape
23	Copper Braid
24	Triangular Cone

# • BOM shown is the basic product kit (BKT).

Additional materials can be purchased in the cable preparation kit (CPT).

#### **Three-core Elbow Connector Kits**



- Cable information is required to provide the correct termination kit.
- Optional cable preparation kit
- (including cable jacket seal kit and grounding kit) available
- Compression lugs and shear bolt lugs are available and must be ordered separately. Mechanical lugs are NOT available.
- Basic Production Kit (BKT): Item 1 to 16.
- Cable Preparation Kit (CPT): Item 17 to 24.

#### **Inner Cone Plug-in**

# **Separable Connectors**

Main Parameters	26/35kV
AC power frequency withstand voltage (5 min.)	117kV
DC withstand voltage (15 min.)	104kV
Impulse voltage test (+/-10 times)	200kV
Partial discharge test	≤10 pC at 45 kV
Combined cycling test at constant pressure, 63 cycles (33 in air + 30 in water)	65kV

- 1. Epoxy insulator
- 2. Spring contact
- 3. Conductor connector
- 4. Stress cone stop ring
- 5. Stress cone
- 6. Stress cone support ring
- 7. Sealing gasket
- 8. Roll spring
- 9. Entrance housing
- 10. Grounding braid
- 11. Heat shrink tube
- 12. Housing flange
- 13. Cable



# Inner Cone Plug-in Separable

#### **Connector Type Chart**

Voltage Class, kV	Conductor Cross Section, mm2	Single-Core Models	Three-Core Models
26/35kV	150	GIS 35-1.7	GIS 35-3.7
	185	GIS 35-1.8	GIS 35-3.8
	240	GIS 35-1.9	GIS 35-3.9
	300	GIS 35-1.10	GIS 35-3.10
	400	GIS 35-1.11	GIS 35-3.11
	500	GIS 35-1.12	GIS 35-3.12
	630	GIS 35-1.13	GIS 35-3.13

Item	Description
1	Lug
2	Stress Cone Stopper
3	Stress Cone
4	Cable Entrance Housing
5	Housing Sealing Tube
6	Hardware
7	Sand Paper
8	PVC Tape
9	Spring Roll
10	Cleaning Cloth
11	Semi-Con Tape
12	Insulation Tape
13	Rubber Glove
14	Nylon Glove
15	Triangular Cone
16	Silicone Grease
17	Copper Braid
18	Sheath Tube
19	Trident Tube
20	Installation Instruction
21	Certificate of Qualification to meet China market requirement
22	Tapeline
23	Sealing Strip
24	Filling Strip

# Three-core Inner Cone Plug-in Separable Connector Kits



- Cable information is required to provide the correct termination kit.
- Insulator should be ordered separately.

# Contact us today:

708.388.5010 or info@gwelec.com



Since 1905, G&W Electric has been a leading provider of innovative power grid solutions including the latest in load and fault interrupting switches; reclosers; sensors; system protection equipment; power grid automation; transmission and distribution cable terminations; and joints and other cable accessories. G&W Electric is headquartered in Bolingbrook, Illinois, U.S.A., with manufacturing facilities and sales support in more than 100 countries, including Canada, Italy, China, Mexico, Brazil, India, UAE and Singapore. We help our customers meet their challenges and gain a competitive edge through a suite of advanced products and technical services.

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